About the decrease rate of the fuel consumption of a ship engine

- A. A proposal about the use method of "Trans-master" appliance.
 - (a) At first, it is necessary that a big decrease effect of the fuel consumption with "Trans- master" appliance is confirmed about the heavy fuel oil "A" that is used for an auxiliary engine.
 - (b) That reason

As for the decrease rate of the fuel consumption with "Trans-master" appliance the expressing by the practical numerical value that have meaningful accuracy about the heavy fuel oil "A" used for main engine, is most necessary.

- (1) The problems about difficult measurements in navigation test of a ship,
 - (a) The sea conditions that the fuel consumption are decided with state of "ON" or with state of "OFF" by "Trans-master" appliance, are greatly different each in navigation tests.
 - (b) The fuel consumption by a main engine is changed greatly by the changes of the sea conditions such as a tide and waves and a wind.
 - (c) The decrease of only 1% of the fuel consumption is the biggest economical problem in the marine transportation industry.
 - (d) The fact that the use method of "Trans- master" appliance mentioned above is the most certain and is safe, is showed.
- (2) Therefore, the decrease rate of the fuel consumption can be confirmed enough with effective accuracy because a influence of the sea condition exists little about an auxiliary engine though a influence of the sea condition cannot be kept off with a main engine in navigation test of a ship.
- B. The method for getting the utility decrease rate of the fuel consumption of a ship by fuel oil with "Trans- master" appliance.

- (a) Generally, as for the navigation condition of a ship, the navigation with the full load being used up almost with the rated output of a ship engine to use heavy fuel oil "A" most effectively economically is very natural.
- (b) The new motive power energy by the expansion pressure of explosive vaporization by magnetism that is generated to an engine in navigation of a ship by "Trans-master" appliance, is consumed for various kinds of load being generated in navigation of a ship.
- (c) Therefore, when every various kinds of loads of a ship are generated in the states of navigation of a ship, the states of navigation of a ship that the new motive power energy is consumed, are classified and described as follows.
- When the number of revolution of the output shaft of a ship engine that was set beforehand cannot be maintained and is decreased by over loading of a ship.
 - (a) In this case, at first the number of revolution of the output shaft that was decreased is raised to the number of revolution that was set beforehand by motive power energy.
 - (a-1) As a result, the ship speed rises.
 - (a-2) By a rise in ship speed, the decrease quantity of heavy fuel oil "A" by shortening navigation time of a ship is returned to the auxiliary tank virtually.
 - (b) Further, when motive power energy remains a little quantity of heavy fuel oil "A" is decreased automatically because the number of revolution of the output shaft of a ship engine is decreased by the control system by the electron governor.
 - (b-1) In other words, the quantity of heavy fuel oil "A" blown into the inside of a cylinder is adjusted by control system of an engine of a ship automatically to always keep the number of revolution of the output

shaft of a ship engine that was set beforehand when number of revolution of an engine changes.

- (b-2) As a result, in this case the decrease quantity of heavy fuel oil "A" is expressed with oil gauge of a main engine.
- (c) Furthermore, when motive power energy remains the number of revolution of the output shaft of an engine rises automatically more than number of revolution of the output shaft that was set beforehand by control system of a ship engine.
 - (c-1) As a result, the ship speed rises.
 - (c-2) By a rise in ship speed, the decrease quantity of heavy fuel oil "A" by shortening navigation time of a ship is returned to the auxiliary tank virtually.
- (2) When the number of revolution of the output shaft of a ship engine that was set beforehand is maintained with the lower load than the rated load to a ship.
 - (2-a) The results same as clause (c) of section (1) mentioned above are obtained.
- (3) Because the influence for the decrease test of the fuel consumption is too big in the strong ocean current conditions such as tide and waves and wind, the navigation test of a ship cannot be carried out.
- (4) The contents of the decrease rate of the fuel consumption of a ship by the heavy fuel oil "A" with "Trans-master" appliance are expressed by each navigation conditions that were described in each section (1) and section (2) mentioned above.
- (5) According to the navigation test in constant condition we can always get the utility decrease rate of the fuel consumption.
- (6) Because the ship is navigated in full load generally, it is considered that

the navigation test becomes the navigation tests that various kinds of load conditions were mixed like section (1)

- (7) However, in this case the results in the navigation tests in various kinds of load conditions are expressed as the decrease rate of the fuel consumption that added each all the decrease rates of the fuel consumption up automatically.
- C. Test of a ship engine by "Trans-master" appliance,
 - (a) It is the test result of the decrease rate of the fuel consumption of a ship engine by the experiment ship of 2,700HP as follows.
 - (b) Condition of fuel oil
 - (b-1) Fuel consumption of an engine : 200 liters/h.
 - (b-2) Capacity of an auxiliary tank : 1,000 liters.
 - (b-3) Heavy fuel oil "A" is for exclusive use,
 - (c) Conditions for the use of "Trans-master" appliance,
 - (c-1) Temperature of fuel oil : 80 degrees Celsius maximum.
 - (c-2) Working pressure : 4Kg/cm² maximum.
 - (d) The "Trans-master" appliance that is put on the cover of an auxiliary tank and adds a big kinetic-energy by magnetism to the molecule of fuel oil that was put into an auxiliary tank from a main tank of the experiment ship.

(C-1) The decrease test of the fuel consumption by "Trans-master" appliance by navigation test data in the experiment ship $2005 / 11 / 05 \sim 12 / 30$

NO.1

第 三 住若丸 7th

	nt tu	〇活性化	消費量	時間消費量	航走距離			排気	温度			ラック	概 位 等	風	備考
H.17	時刻	×通常	L	L/h	浬	#1	#2	#3	#4	#5	#6	m/m	에 비사 바가 다	m/s	
11/5	20:00	x	200	0000	00.0	320	325	320	330	325	320	30	14:00 活性化装置 OFF	e	
	23:00	×	606	202.0	33.2			1		1				۵	
	23:00	×	Far			320	325	320	330	325	320	30		Ô	23:00 North 5m
11/6	2:00	×	59 5	198.3	35.6				1	1			02.45 塩屋崎通過	۵	
*****	2:00	×	005	001.7	00.0	320	325	320	330	325	320	30		â	02:00 North 4m
	5:00	x	605	201.7	33.6									۵	
	5:00	×	COO 000	000.0		315	320	315	325	315	315	30		Q	05:00 North 5m
	8:00	x	600	200.0	200.0 34.8				1					<u> </u>	
	8:00	×	600	200.0	36.5	310	315	310	320	310	310	30	10:00 金華山通過	۵	
	11:00	×	000	200.0	90.9									0	
	11:00	x		196.7	33.2	310	315	310	320	310	310	30		٥	11:00 NE 4m
	14.00	×	590	190.7	33,2									۵	
	14:00	x	200		00.0	310	315	310	320	310	310	30		۵	14:00 SE 4an
	15:38	X	328	200.9	20.0	**********			[15:38 釜石入港	0	
			3,924	199.9	226.9										

消費量/理 17.29 L/理 航走距離ル 107.09 m/L 平均速力 11.56 Km 過給機圧力 0.6~0.62

NO.2

自 : 3	東津		至:東	広島	(満船)	/空船		平均回朝	云数	260 rpm						
H.17	時刻	O活性化	消費量	時間消費量	航走距離			排気	温度			597	概位等	風	備	考
n.(7	Pol Sol	×通常	L	L/h	浬	#1	#2	#3	#4	#5	#6	m/m	144 112 47	m/s	D H	f 3
12/28	17:00	0	382	191.0	25.7	300	300	295	305	300	300	29	16:00 鳴門海峡通過	0	鳴門海峡 1	2/28
	19:00	0	362	191.0	25.7	295	295	295	305	300	300	29	(順流)	40	最強 16:00	5.6Kn
	19:00	0	384	192.0	24.0									0	転流 18:19	
	21:00	0	364	192.0	24.0	300	305	295	310	305	300	29		30m	e	
	21.00	0	374	187.0	25.2								三原瀬戸	0	三原瀬戸	
	23:00	0	374	107.0	20.2	300	305	295	310	305	305	29		25	最強 19:30	1.4Kn EN
	23:00	0	190	190.0	12.5								_	Û	転流 22:03	
12/29	0:00	0	130	150.0	12.5	300	305	300	310	305	305	29		0		
														0		
				1				I						a		
							[0		
													1	0		
														0		
														Ó		
		合計/平均	1,330	190.0	87.4											2
		1	消費量/浬	15.22	1/涯			**	捕機 F.O.	消費量						0 DN
			航走距離儿	121.70	m/L.				15 L/h	メーター計測						0000
			平均速力	12.49	Km				16 i ∕h	外力計測						7
			過給機圧力	0.6												

NO.3

第 三 住若丸 9th

	04:44	〇活性化	消費量	時間消費量	航走距離			排気	温度			772	概位等	風	備	君
H.17	時刻	×通常	L	L/h	浬	#1	#2	#3	#4	#5	#6	m/m	- 柳川 山 市	m/s		75
2/30	2 00	0	204	100.0	0.7.7	305	310	300	315	305	305	28	01:2C 下松出航	0		
	4:00	0	384	192.0	22.7	305	310	300	315	305	305	28		Al.		
	4:00	0	074	1070	040									0		
	6:00	0	374	187.0	24.8	305	310	295	315	305	305	28		Calm	[
	6:00	0	070	100.0	005							1		0		
	8:00	0	378	189.0	26.5	305	310	300	315	305	305	28	07:35 来島海峡通過	12	来島海峡	
	8:00	0	377	100 5	24.0			T					(頃流)	Û	最強 07:47	7.6Kn 南月
	10:00	0	371	188.5	24.0	305	310	300	315	305	305	28		0	転流 11:11	
	10:00	0	188	188.0	120									10		
	11:00	0	100	100.0	120									0		
													11:30 坂出入港	Û		
					•									0		
														Û		
														Û		
		合計/平均	1,701	189.0	110											
			消費量/浬	15.46	L/浬											12
			航走距離/L	119.76	m/_								i.		ž	
			平均速力	12.22	Kna											
			過給機圧力	0.6												2

- (a) The decrease rate of the fuel consumption of 1% of numerical value in the marine transportation industry is very big numerical value that cannot be ignored economically.
- (1) The test results mentioned above
 - (a) The decrease rate of the fuel consumption of a main engine is 5.2%.
 - (b) Fuel consumption per time by fuel level indicator of a main engine.
 - (b-1) When "Trans-master" appliance is in state of "OFF" : An average of 199.9 liters/h.
 - (b-2) When "Trans-master" appliance is in state of "ON" : An average of 189.5 liters/h.
 - (c) Navigation speed of a ship increases to 6.9 %.
 - (c-1) When "Trans-master" appliance is in state of "OFF" : Average velocity

of a ship by data in the page of NO.1: 11.56km/h.

- (c-2) When "Trans-master" appliance is in state of "ON" : Average velocity of a ship by data in the pages of NO.2 and NO.3 : 11.56km/h.
- (d) The exhaust gas temperature of the ship engine falls to an average of 14 $^{\circ}$ C.
 - (d-1) Before the using "Trans-master" appliance : An average temperature is 318 $^\circ\!\mathrm{C}.$
 - (d-2) After the using "Trans-master" appliance : An average temperature is 304 °C.
- (e) By the big decrease in temperature of the exhaust-gas mentioned above, it is considered clearly that the generation of oxides of nitrogen (NOx) decreases greatly in combustion in the inside of a cylinder of a ship engine.
- (f) By navigation tests of the experiment ship mentioned above, that results were generated each in item (a), item (b), item (c), item (d).
- (g) The facts that a big decrease effect of the fuel consumption by "Trans-master" appliance is not thought in the common sense of the conventional ship engine, were generated.

(C-2) Recent navigation test data of a ship by "Trans-master" appliance,

- (a) Test navigation course of a ship : from "Tobata Port" to "Tottori Port" in a condition of full load.
- (b) Wave height : 1 meter or less.

(1-1) The first navigation test.

- (a) Test data (1)
 - (a-1) Departure from "Tobata Port" in a state of "ON" with "Trans-master" appliance : Running slowly in the inside of the gulf.

(a-2) 2011 / 08 / 19 15 : 45 ~18 :45 : "Trans-master" appliance in a state of "ON"

NO.1

	日付	時間	主機流量計 メーター(2)	回転数	デジタル 国転数	ラック1	ラック2	滤 力	サービスタン 婚科家入事業	補機	補機流量計	その他
I.	8月19日	7:20	3726									六連出航
2		8;00	(58) 3784						650		8979	戸畑楼岸
3											•	荷役
4		15:45	3784								8098	戸畑出航 港内スロー
5		18:55	(16) 3800	262	271	28	25	11				回転上げる
£		18:45	(152) 3952	262	27	26	25	11	18:04 流入	****	(13) 9111	被混 0.5
7		17:45	(188) 4140	262	271	28	25	10.7	0	35kW	(15) 9126	
8		18:45	(186) 4326	261	271	27	籺	10.7	0 800	35kW	(15) 9141	波浪 0.5
榆	i 18	ja ja	如~鳥取		L	I					1	復-1
空解	湖湖		満掘									
7	氦.	くも	动時々調									
10.24	22.52											

第3住若丸 トランスマスター燃費テスト

波浪 0.5m

(1-2) Continual test of the first navigation test

(a) Test data (2)

(a-1) 2011/08/192 $18:45 \sim 23:45:$ "Trans-master" appliance in a state of "OFF"

.	日付	時間	主機流量計 メーター(2)	回転数	デジタル 回転数	ラック1	ラック2	速力	サービスタンク	袖掖 飛寶景	補機流量計	その他
1	8月15日	19:45	(188) 4514	282	271	26	26	10.8	950	41kW	(14) 9155	波浪 īm
2	ランスマン	20:45 スター-OFF	(187) 4701	262	271	26	25	11.2	760	S5kW	(16) 9171	波浪 1m
3		21:45	(189) 4890	262	271	27	26	11	830 O	48kW	(14) 9185	波 涟 1m
4		22:45	(188) 5078	262	271	27	25	8.21	850 O	35kW	(15) 9200	波 线 1m
5		23:45	(185) 5283	282	271	26	25	13.7	740	40kW	(15) 9215	波派 1m
6												
7												
e												
£t	路	۳s	から島取		*20:46	トランスマス	19- OFF	:			I	復-2
空始	清船		满脸									
天	氪		〈もり									
波	浪		1m									

(1-3) Similarly, continual test of the first navigation test.

(a) Test data (3)

(a-1) Arrival at "Tottori Port",

(a-2) $2011 / 08 / 20 6.00 \sim 11.32$

NO.3

	日付	時間	主機流量計 メーター(8)	回転数	デジタル 回転数	5901	ラック2	建力	サービスタンク 燃料達入有無	補機 発電量	補機流量計	その他
1	8月20日	6.00		262	271	27	25	10.5	780	SOKW	9306	波浪 1m
2		7:00	(188) 6619	262	271	27	25	11	91C	30kW	(13) 9319	波浪 1m
3		8:00	(185) 6804	262	271	27	25	11	730	30kW	(13) 9332	波波 1m
4		9:00	(186). 6090	262	271	27	25	11	830	32kW	(14) 9345	波浪 1m
5	Ī	10:00	(186) 7176	262	271	26	25	11.2	9390	39kW	(15) 9361	波浪 C. 5n
6		11:00	(185) 7361	282	271	27	25	11.3	770	35kW	(13) 9373	波浪 C. 5m
7		11:32	7465									島取港 スロー開始
ß		11:50	7476									満岸
航	路	戸州	から鼻取		*20:465	5 トランス	(マスター)	OFF状態			L	復3
空指	满船		混船		*戸畑、鳥	20時	同 05分	洞費燃料	36921/2	F/L		
天	A.		くもり									
疲	油]m)	160. Sm									

第3往着丸 トランスマスター感費テスト

- (1-4) A result of the first navigation test : From each item (1-a), item (1-b), item (1-c).
 - (a) Duration from "Tobata Port" to "Tottori Port" : 20 hours 05 minutes.
 - (b) Fuel consumption of a main engine : 3,692 liters.

(2-1) The second navigation test

(a) Test data (4)

(a-1) From "Tobata Port" to "Tottori Port", in a state of "OFF" of "Trans-master" appliance,

(a-2) $2011/08/30 \sim 08/3116:00 \sim 12:50$

NO.4

第三住若丸 トランスマスター燃度テスト

平成23年8月30日~8月31日

	日何	時間	主観読業計 レーター(2)	回転数	デジタル 回転数	5901	39/2	激力	波高	潮定ポイント	その彼
r	8/30	16-00	4932650	\smallsetminus			\square	X		戸畑港出航前	
2	8/30	17-00	4932785	265	271	27	27	10.4	0.5m	大連島沖 除、ブイ通過時	· · · · · · · ·
3	8/30	A	4933735	Per la la companya de la companya	271	27	27	10.4	0.5m	5時開後	
4	3/31	03-00	4934685	265	27/	27	27	11.1	1.0m	10時間後	
5	8/31	08-00	49356Z0	265	z71	z7	z7	11.4	1.0m	15時間後	*****
6	8/31		4936375			27	z1	11.5	1.090	島取港入港的	in a start and a start a start I start a start
7	8/31	12-50	4936495				$\overline{\ }$		-	房取悉沿岸後	
8								>			

(2-2) The results of the second navigation test : Test data (4)

(a) Duration from "Tobata Port" to "Tottori Port" : 20 hours 50 minutes.

(b) Fuel consumption : 3,845 liters.

D. Explanation of navigation test data : (B-2)

(a) The first navigation test result

(a-1) Duration by navigation test in the state of "ON" with "Trans-master" Appliance : 20 hours 05 minutes. (a-2) Fuel consumption : 3,692 liters.

- (b) The second navigation test result,
 - (b-1) Duration by navigation test in the state of "OFF" with "Trans-master" appliance : 20 hours 50 minutes.
 - (b-2) Fuel consumption : 3,845 liters.
- (c) The decrease rate of the fuel consumption by "Trans-master" appliance is got from the test results of item (a) and item (b).
 - (c-1) The decrease rate of the fuel consumption expressed by fuel level indicator of a main engine : 4.0%.
 - (c-2) The compaction time of navigation time : 45 minutes.
 - (c-3) Compaction rate of navigation time : Enlargement rate of ship speed: 3.6.
- E. Results of recent navigation tests,
 - (a) Therefore, if the number of revolution of an engine is set beforehand in the decrease state of 3.6% because the decrease rate of navigation time becomes 3.6%, the decrease rate of the fuel consumption is increased by additional 3.6%.
 - (b) Therefore, the decrease rate of the fuel consumption with this experiment ship becomes 7.6% by adding 3.6% of item (d) to 4.0% of item (c).
 - (c)The decrease rate of 7.6% of the fuel consumption mentioned above is the big numerical value that is not thought because 2% is the maximum decrease rate in the fuel technology of the conventional ship engine.